

FORMAT SPECIFICATIONS

		Carton size mini outside*	Carton size maxi outside*	Throughput per min (acc. to size)	Machine dimensions (LxWxH)
1000 Tape / HM	mm inches	200 x 150 x 150 7 7/8" x 5 7/8" x 5 7/8"	500 x 325 x 445 19 5/8" x 12 3/4" x 17 1/2"	standard: 10 ( 12 ) up to 25 ( 27 ) with speed pack	2307 x 2615 x 2160 90 53/64" x 102 61/64" x 85 3/64"
2000 Tape / HM	mm inches	200 x 150 x 150 7 7/8" x 5 7/8" x 5 7/8"	620 x 450 x 575 24 3/8" x 17 3/4" x 22 5/8"	standard: 8 (10) up to 19 (21) with speed pack	2512 x 2955 x 2247 98 57/64" x 116 11/32" x 88 15/32"
3000 Tape / HM	mm inches	350 x 275 x 300 13 3/4" x 10 13/16" x 11 3/4"	800 x 600 x 775 31 1/2" x 23 5/8" x 30 1/2"	standard 7 or 12 with speed pack	3075 x 2766 x 2375 121" x 108 7/8" x 93 1/2"

Other carton sizes can be considered on demand.  
Contact us for dimensions for Bi-Mag or Dual magazines.

Form'it<sup>®</sup>  
CASE

AUTOMATIC  
CASE ERECTOR



TECHNICAL CHARACTERISTICS

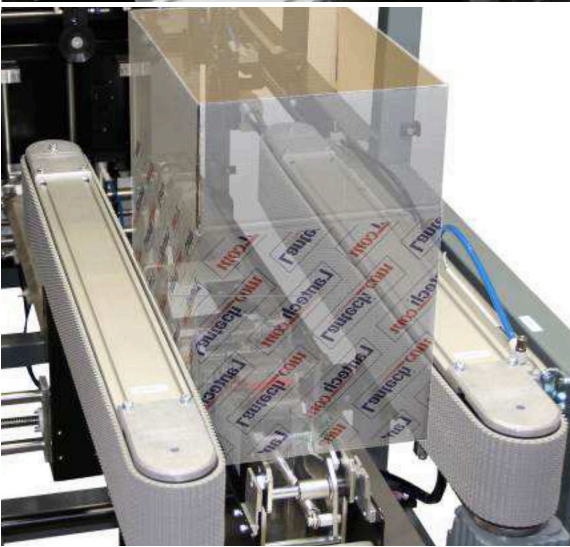
- Electrical supply: 3 x 400V - 50Hz. – N – earthed
- Power consumption: ca. 5 kW (HM) / 0.6 kW (tape)
- Air supply: 6 bars
- Air consumption: ca. 40 nL/cycle
- Magazine length: 1340 mm - 52 3/4" (can be extended to 2090 mm - 82 1/4" as an option)
- Operator interface: colour touch screen
- Data exchange with potential free contacts (PN/PN or DP/DP as an option)
- Hotmelt applicator: Robatech (Nordson available as an option)
- Std outfeed height: 600 ± 30 mm \ 23 5/8" ± 1 1/8" (other heights available on demand)

ADAPTABLE AUTOMATION  
EXCELLENCE

The Form'it!® Case machine gathers 25 years of expertise in automation equipments to meet your unique production environment. The Form'it!® Case machine is available in 3 frames (1000, 2000, 3000), in 2 types of sealing (Hotmelt and Tape) and with single or multiple magazines (up to 4).

- KEY FEATURES

  - Ergonomic and motorized « walk in » magazine.
  - 100% control of the blank results in always straight angles.
  - Spring-loaded transportation belts keep cases precisely aligned at 90 degrees.
  - Up to 4 magazines meaning up to 4 different case sizes simultaneously.



## HOW DOES FORM'IT!® CASE WORK?

The vacuum pick-up frame takes the unfolded blank by means of 8 suction cups. Then, the **vacuum pick-up frame** hinges back to an angle of 90 degrees and opens the blank into a case with open flaps. After the flaps are folded a **pusher** forwards the case in the direction of the closing section.

Two closing methods are available.

### Hot-melt gluing

While the case is pushed, glue is being applied on the long flaps. Then a **stamp** presses the flaps inside the case before the case finally exits the machine.

### Tape sealing

Two **super grip conveyor belts** transport the case while tape is being applied on its bottom.

## BENEFITS

- **Scalable**, to adapt all situations and evolutions.
- Small footprint facilitates **easy integration**.
- **Highly reliable** thanks to our proven technology.
- **Low-maintenance** thanks to simple construction and long-life components.

v.2.0

## MACHINE CHARACTERISTICS

We have spent a considerable amount of effort developing new technologies to make the job of erecting your cases easier and easier.



### DOUBLE MAGAZINE

Bi-mag : identical footprints and different heights or Dual: different footprints



### EASILY ADJUSTABLE SYSTEM

Form'it!® Case is easy to tune and convert to another format.



### USER-FRIENDLY INTERFACE

Form'it!® Case is operated with an intuitive touch screen panel.



### SMART BLANK HANDLING

“Walk-in” magazine for easy loading. Conveyor belts transport blanks step by step towards the pick-up section.